

Date: Monday, 26/05/2008 1:11:59 PM  
User: Linda Lacelle

## Process Sheet

OK

Customer	: CU-DAR001 Dart Helicopters Services			Drawing Name	: END FITTING ASS'Y LH	
Job Number	: 39484			Part Number	: D3763043	
Estimate Number	: 13344			Drawing Number	: D3763 PROTO	
P.O. Number	:			Project Number	: IA0004 88.05.20	
This Issue	: 26/05/2008	S.O. No.	:	Drawing Revision	: PROTO	
Prsht Rev.	: NC			Material	:	
First Issue	: / /	Type	: R & D LG FAB	Due Date	: 02/06/2008	Qty: 2 Um: Each
Previous Run	:					
Written By	: M 08/05/20					
Checked & Approved By	:					
Comment	: Est Rev:A 08-05-20 new issue DD verified by:					

## Additional Product

PROTOTYPE

Job Number:



FOR ENGINEERING USE ONLY

Seq. #:	Machine Or Operation:	Description :	
1.0	PACKAGING 1	PACKAGING RESOURCE #1	
		Comment: PACKAGING RESOURCE #1 Pick Packing Kit	
2.0	D37631	End Fitting	
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) End Fitting batch: 39483	<i>Pd 08.05.29</i> (X2)
3.0	D37635	Tube	
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Tube batch: 39468	<i>Pd 08.05.29</i> (X2)
4.0	LARGE FAB 1	LARGE FABRICATION RESOURCE 1	
		Comment: LARGE FABRICATION RESOURCE 1 1-make a 0.063" chamfer on D3763-1 fitting before ass'y	(X2)
		2-assemble as per dwg D3763 using locating pin DT 9014 *****look at dwg before assembling parts (LH)*****	
		3-weld as per dwg D3763 QSI004 Alum. rod Batch: 106834	<i>Pd 08.05.29</i>

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Drawing Name: END FITTING ASS'Y LH

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5.0	QC9	VISUAL WELDING INSPECTION
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Comment: VISUAL WELDING INSPECTION

11/05/29 (2)

6.0	QC5	INSPECT WORK TO CURRENT STEP
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ENGINEERING  
APPROVAL



P70

Comment: INSPECT WORK TO CURRENT STEP

11/06/20

7.0	PACKAGING 1	PACKAGING RESOURCE #1
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FOR ENGINEERING USE ONLY



Comment: PACKAGING RESOURCE #1

Identify with Dart part # using a fine point permanent marker and Stock-

Location: \_\_\_\_\_

WIP.

8.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

11/06/02  
PRODTYPE

Job Completion



Change to WFO #0096

U 28/06/11

